



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200
Fax 613 632-5246

Purchasing Receipts

PO No	Supplier Name	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name	
P0041892	MCM001-VU	1	1	12% 10 Net 30	9273K42	Velcro Hook & Loop Color: Black				50	12/4/2018	50		S134204	Inactive	12/3/2018	\$ 1.82 / ft	0		\$91.19	McMaster-Carr Supply Co.,	
		2			7856K75	Heat Shrink Tubing Color Black receive pcs							50		S134207	Stock	12/3/2018	\$ 0.80 / ft	0		\$40.18	McMaster-Carr Supply Co.,
		3			91732A704	SS Helical Insert #5-40 x 1/4" Lg.					30		30		S134208	Stock	12/3/2018	\$ 0.63 / Ea	0		\$18.84	McMaster-Carr Supply Co.,
		4			92185A136	SS Socket Head Cap Screw #5-40 x 1/2" Lg.					50		50		S134209	Stock	12/3/2018	\$ 0.14 / Ea	0		\$7.00	McMaster-Carr Supply Co.,
		5			MT-O1-R0.625	Tool Steel Round Bar 0.625 dia.					6		6		S134211	Stock	12/3/2018	\$ 5.14 / ft	0		\$30.82	McMaster-Carr Supply Co.,
		6			MT-O1-B-0.500X12.000	AISI 01 TOOL STEEL BAR 0.500" High X 12.000" Wide					3		3		S134212	Stock	12/3/2018	\$ 145.66 / ft	0		\$436.97	McMaster-Carr Supply Co.,
		7			8NR-74	Bolt 5*1/2					15			15		S134210	Stock	12/3/2018	\$ 2.31 / Ea	0		\$34.65
												Total:	204								\$659.65	

Plex 12/3/2018 4:04 PM Dart.Belanger.Natasha



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041892**

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO041892

PO Date: 11/29/18

Due Date: 12/4/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
NOV 29 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	187201	9273K42	50 ft	Velcro Hook & Loop Color: Black	Firmed	-	12/4/18	50 ft	0 ft	50 ft	\$1.8238/ft	\$91.19
Line Item Note as per dwg D4730 REV. B												
2		7856K75	color black 25 ft	Heat Shrink Tubing Color Black receive pcs	Firmed	-	12/4/18	50 ft	0 ft	50 ft	\$0.8036/ft	\$40.18
3		91732A704	10/pk	SS Helical Insert #5-40 x 1/4" Lg	Firmed	-	12/4/18	30 Ea	0 Ea	30 Ea	\$0.628/Ea	\$18.84
4		92185A136	50/pk	SS Socket Head Cap Screw #5-40 x 1/2" Lg.	Firmed	-	12/4/18	50 Ea	0 Ea	50 Ea	\$0.14/Ea	\$7.00
5		MT-O1-R0.625	8893K9 6 FT	Tool Steel Round Bar 0.625 dia.	Firmed	-	12/4/18	6 ft	0 ft	6 ft	\$5.1366666/ft	\$30.82
6		MT-O1-B-0.500X12.000	9516K527 3 FT	AISI 01 TOOL STEEL BAR 0.500" High X 12.000" Wide	Firmed	-	12/4/18	3 ft	0 ft	3 ft	\$145.65666/ft	\$436.97
7		8NR-74	91257A755 1/pk	Bolt 5*1/2	Firmed	-	12/4/18	15 Ea	0 Ea	15 Ea	\$2.31/Ea	\$34.65
Grand Total:											\$659.65	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041892

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/29/18 2:51 PM dart.lavoie.chantal

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO041892

Order Placed By
Chantal Lavoie

McMaster-Carr Number
4679988-02

Page 1 of 1

11/29/2018

Line	Product	Ordered	Shipped
5	8893K9 ✓ Tight-Tolerance Multipurpose O1 Tool Steel Rod, 0.6250" Diameter, 6 Feet Long	1 Each	1

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO041892

Order Placed By
Chantal Lavoie

McMaster-Carr Number
4679988-01

Page 1 of 1

11/29/2018

Line	Product	Ordered	Shipped
6	9516K527 Tight-Tolerance Multipurpose O1 Tool Steel Bar, 1/2" Thick, 12" Wide, 3 Feet Long	1 Each	1

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO041892

Order Placed By
Chantal Lavoie

McMaster-Carr Number
4679988-03

Page 1 of 1

11/29/2018

Line	Product	Ordered	Shipped
1	9273K42 ✓ Hook and Loop with Adhesive Backing, 1-1/2" Wide x 50 Feet Long, Black	1 Each	1 ✓
2	7856K75 Heat-Shrink Tubing, 25 Feet Long, 0.25" ID Before Shrinking, Black	2 Each	2
3	91732A704 18-8 Stainless Steel Helical Insert, 5-40 Right-Hand Thread, 0.250" Long, Packs of 10	3 Packs	3
4	92185A136 Super-Corrosion-Resistant 316 Stainless Steel Socket Head Screw, 5-40 Thread Size, 1/2" Long, Packs of 50	1 Pack	1
7	91257A755 Zinc Yellow-Chromate Plated Hex Head Screw, Grade 8 Steel, 1/2"-20 Thread Size, 5" Long, Partially Threaded, Packs of 1	15 Packs	15

Tight-Tolerance Multipurpose O1 Tool Steel Bar

1/2" Thick, 12" Wide

\$436.97 Each
9516K527



Material	O1 Tool Steel
Cross Section Shape	Rectangle
Construction	Solid
Appearance	Plain
Thickness	1/2"
Thickness Tolerance	-0.001" to 0.001"
Tolerance Rating	Tight
Width	12"
Width Tolerance	0" to 0.015"
Yield Strength	50,000 psi
Temper Rating	Not Rated
Hardness	Rockwell B85
Hardness Rating	Medium
Heat Treatable	Yes
Maximum Hardness after Heat Treatment	Rockwell C65
Mechanical Finish	Precision Ground
Temperature Range	Not Rated
Specifications Met	ASTM A681
Flatness Tolerance	Not Rated
Density	0.28 lbs./cu. in.
Coefficient of Thermal Expansion	7.1×10^{-6}
Elongation	25%
Material Composition	
Iron	94.79-96.95%
Carbon	0.85-1.05%
Chromium	0.40-0.70%
Manganese	1.00-1.40%
Nitrogen	0.40-0.60%
Phosphorus	0-0.030%
Silicon	0-0.50%
Sulfur	0-0.030%
Tungsten	0.40-0.60%
Vanadium	0-0.30%
Length	3 ft.

Additional Specifications	Guidelines for Heat Treating Tool Steel
RoHS	Not Compliant

These precision-ground sheets and bars have a tight thickness tolerance of $\pm 0.001''$ (± 0.05 mm). Commonly used for dies, punches, and gauges, O1 tool steel is an oil-hardening material that resists wear and abrasion. Sheets and bars are also known as flat stock.

REV.	DESCRIPTION	DATE	BY	APPROVED
A	NEW ISSUE	17.08.09	WM	WM

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI O1 TOOL STEEL BAR

SPECIFICATION: DIN 1.2510 or B.S. BO 1 or
SAE J437 or SAE J438
or UNS T31501 or ASTM A681

PART NUMBER: MT-O1-B-[H.HHH]-[W.WWW]
WHERE "H.HHH" = HEIGHT IN INCHES
WHERE "W.WWW" = WIDTH IN INCHES
EG. 4"x6" BAR = MT-O1-B-4.000x6.000

TOLERANCES PER MANUFACTURER SPECIFICATIONS

DART AEROSPACE			
TITLE AISI O1 TOOL STEEL BAR			
PART NO. MT-O1-B			REV A
DESIGN BY:	VAL 05/07/2017	200 X 200	FUNCTIONS & US
DRAWN BY:	SAC 05/07/2017	2" X 1"	ANGLES BY
CHECKED:	VAL 05/07/2017		SURFACES = 12
ENG. APPR:	PD 05/07/2017		1. DIMENSIONS ARE IN INCHES
QA APPR:	PD 05/05/2017		UNLESS OTHERWISE SPECIFIED
APPROVED:	WM 05/12/2017		2. INTERPRET DIM AND TOL PER
DATE:	07/2017		ASME Y14.5M-2009
			3. UNLESS OTHERWISE SPECIFIED
			APPLY AFTER PLATING
			SCALE: NTS (NATURAL) 1:1
			SHEET 1 OF 1

EUN 71-649

Tight-Tolerance Multipurpose O1 Tool Steel Rods



- Yield Strength: 50,000 psi
- Hardness: Rockwell B90 (Medium)
- Heat Treatable: Yes
- Max. Hardness after Heat Treatment:
Inch sizes: Rockwell C65
Metric sizes: Rockwell C62
- Specifications Met: ASTM A681

These precision-ground rods have a tight diameter tolerance. Commonly used for dies, punches, and gauges, O1 tool steel is an oil-hardening material that resists wear and abrasion.

Dia.	Dia. Tolerance	Temper Rating	Mechanical Finish		1 ft. Lg.	3 ft. Lg.	6 ft. Lg.
0.625"	-0.001" to 0.001"	Softened (Annealed)	Precision Ground	8893K9	\$9.25	\$16.95	\$30.82



Product Detail

Tight-Tolerance Multipurpose O1 Tool Steel Rod, 0.6250" Diameter

Guidelines for Heat Treating Tool Steel

Length, ft.

✓ 6

☐ Each

ADD TO ORDER

Delivers tomorrow
10-12 pm

SPECIFICATION CONTROL DRAWING

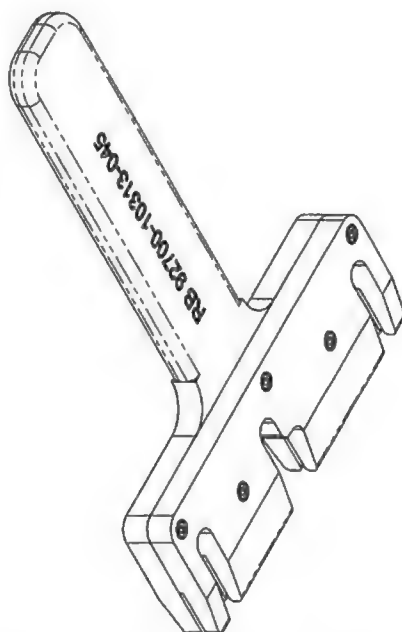
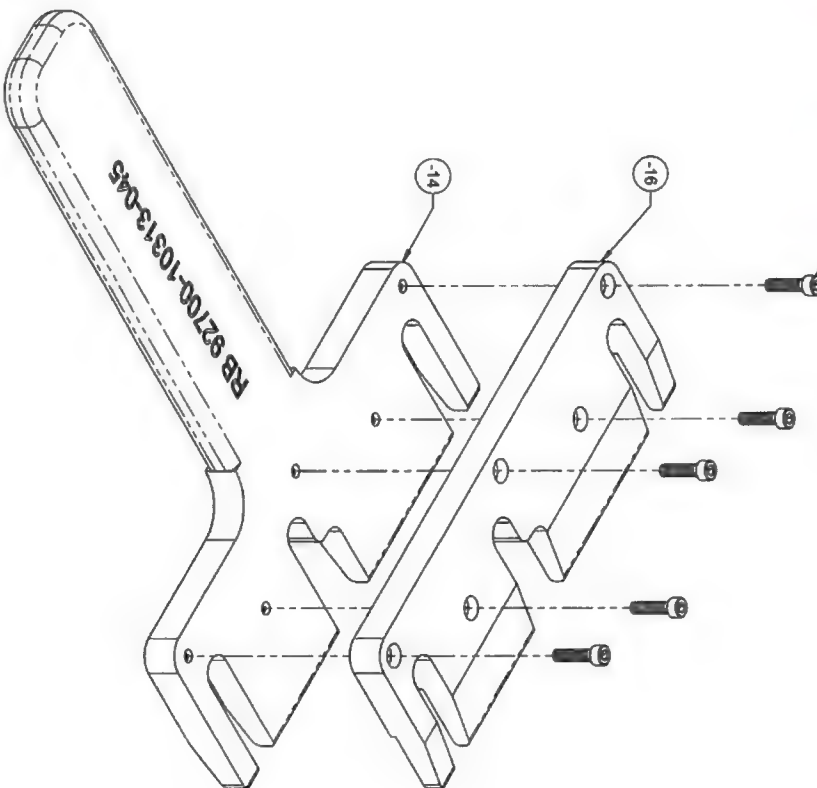
PURCHASE MATERIAL : AISI O1 TOOL STEEL ROUND BAR
SPECIFICATION: DIN 1.2510 or B.S. BO 1 or
SAE J437 or SAE J438
or UNS T31501 or ASTM A881
PART NUMBER: MT-O1-R [D.DDD]
WHERE "D.DDD" = DIAMETER IN INCHES
EG. 5/8" ROUND BAR = MT-O1-R0.625

REV.	DESCRIPTION	DATE	BY	APPROVED
A	NEW ISSUE	17.08.09	VM	VM

DART AEROSPACE		Newbury, Ontario, Canada	
TITLE AISI O1 TOOL STEEL ROUND BAR			
PART NO.		REV	
MT-O1-R		A	
DESIGN BY:	VM 8/5/2017	DATE:	8/5/2017
DRAWN BY:	VM 8/31/2017	CHECKED BY:	SAE 8/31/2017
CHECKED:	SAE 8/31/2017	DATE:	8/31/2017
QA APPL:	DP 09/05/2017	DATE:	09/05/2017
APPROVED:	VM 09/12/2017	DATE:	09/12/2017
SCALE: N/A		WEIGHT: N/A LBS	
SHEET 1 OF 1			
COPYRIGHT © 2012 BY DART AEROSPACE LTD.			
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE UNDERSTANDING THAT IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT PERMISSION FROM DART AEROSPACE LTD.			

ECN 17-149

ITEM #	QTY	PART #	PART TITLE
-14	1	RB 92700-10313-045-14	TRIM TAB BENDER 1 ASSY
-16	1	RB 92700-10313-045-16	TRIM TAB BENDER PLATE 2
29	5	McMaster#92185A138 OR EQUIV	SS SOCKET HEAD CAP SCREW #5-40 x 1/2" LG.



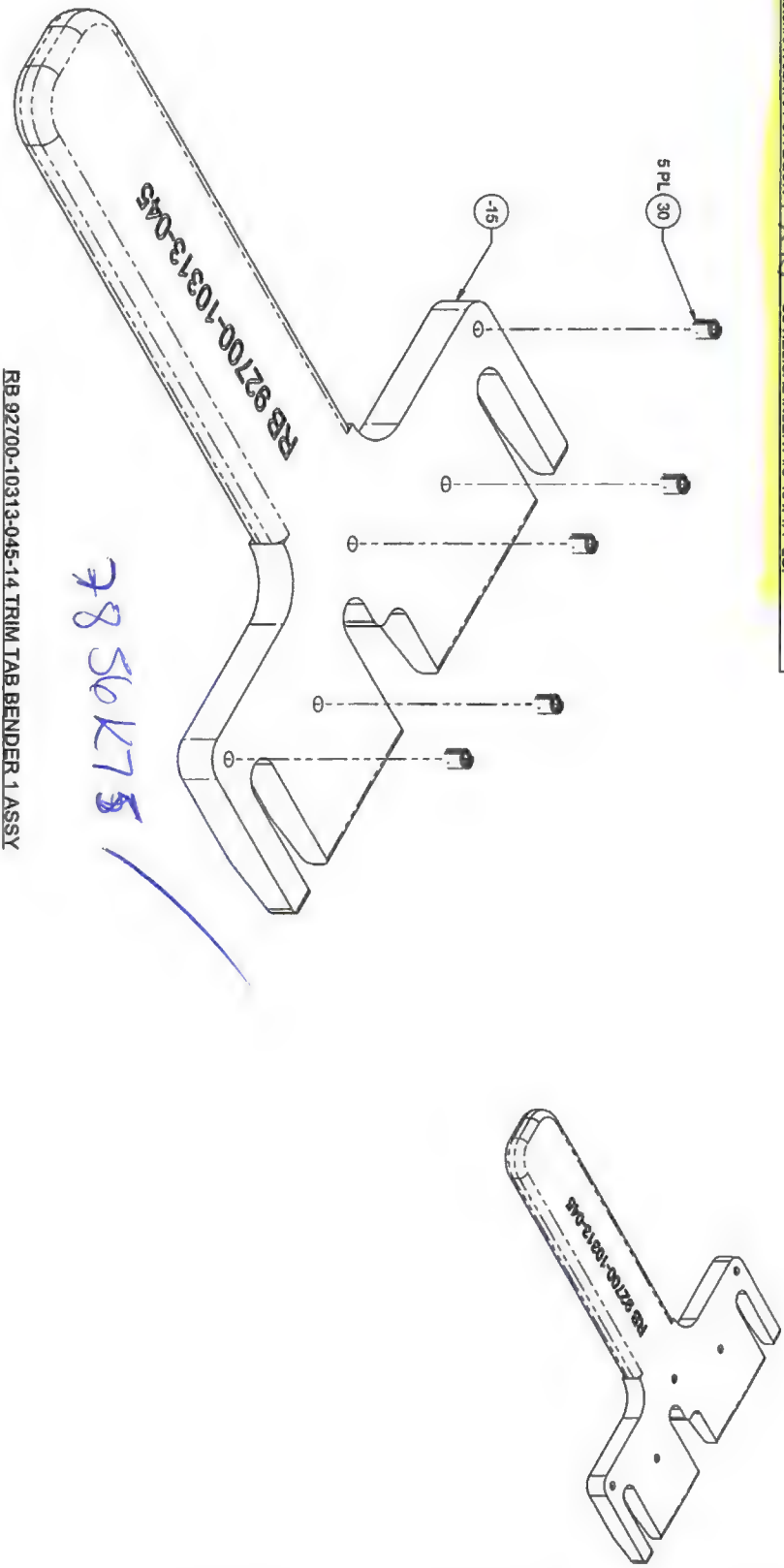
RB 92700-10313-045-13 TRIM TAB ADJUSTMENT TOOL

10

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = $\pm 0.1^\circ$ / $\pm 1^\circ$
X.XXX = $\pm 0.001^\circ$ / $\pm 0.5^\circ$
X.XXXX = $\pm 0.0005^\circ$ / $\pm 0.1^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005^\circ$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) ASSEMBLE AS SHOWN
 - 9) APPLY LOCKTITE NICKEL BASED ANTI SEIZE ON THREADS OF ITEM 29 THEN ASSEMBLE WITH ITEM 14 HAND TIGHT
 - 10) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DESIGN	VM	DART AEROSPACE LTD
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA
CHECKED	VM	TOOL PART #
MFG. APPR.	DP	RB 92700-10313-045
APPROVED	VM	REV. A
DATE	9/13/2018	SHEET 14 OF 20
		SCALE
		NTS

ITEM #	QTY	PART #	PART TITLE
-15	1	RB 92700-10313-045-15	TRIM TAB BENDER PLATE 1
30	5	McMaster91732AT04 OR EQUIV	SS HELICAL INSERT #5-40 X 1/4" LG



- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) ASSEMBLY AS SHOWN

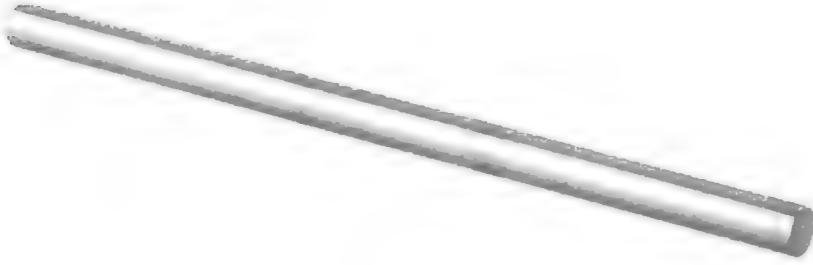
DESIGN	VM	DART AEROSPACE LTD
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA
CHECKED	VM	REV. A
MFG. APPR.	DP	RB 92700-10313-045
APPROVED	VM	SHEET 15 OF 20
DATE	9/13/2018	SCALE
		NTS

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McMASTER-CARR.

Tight-Tolerance Multipurpose O1 Tool Steel Rod 0.6250" Diameter

8893K9



Material	O1 Tool Steel
Cross Section Shape	Round
Construction	Solid
Appearance	Plain
Diameter	0.625"
Diameter Tolerance	-0.001" to 0.001"
Tolerance Rating	Tight
Yield Strength	50,000 psi
Temper Rating	Softened (Annealed)
Hardness Rating	Rockwell B90
Hardness Rating	Medium
Heat Treatable	Yes
Maximum Hardness after Heat Treatment	Rockwell C65
Mechanical Finish	Precision Ground
Temperature Range	Not Rated
Specifications Met	ASTM A681
Straightness Tolerance	Not Rated
Density	0.28 lbs./cu. in.
Coefficient of Thermal Expansion	7.1×10^{-6}
Elongation	25%
Material Composition	
Iron	94.79-96.95%
Carbon	0.85-1.05%
Chromium	0.40-0.70%

Manganese	1.00-1.40%
Nitrogen	0.40-0.60%
Phosphorus	0-0.030%
Silicon	0-0.50%
Sulfur	0-0.030%
Tungsten	0.40-0.60%
Vanadium	0-0.30%
Length	1 ft., 3 ft., 6 ft.
Additional	Guidelines for Heat Treating Tool Steel
Specifications	Treating Tool Steel
RoHS	Compliant

These precision-ground rods have a tight diameter tolerance. Commonly used for dies, punches, and gauges. O1 tool steel is an oil-hardening material that resists wear and abrasion.

5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100

REV.	DESCRIPTION	DATE	BY	APPROVED
A	NEW ISSUE	17.08.09	VM	VM

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL : AISI O1 TOOL STEEL ROUND BAR
SPECIFICATION: DIN 1.2510 or B.S. BO 1 or SAE J437 or SAE J438 or UNS T31501 or ASTM A681
PART NUMBER: MT-O1-R [D.DDD]
WHERE "D.DDD" = DIAMETER IN INCHES
EG. 5/8" ROUND BAR = MT-O1-R0.625

DART AEROSPACE		Non-Hazardous Data - Canada	
AISI O1 TOOL STEEL ROUND BAR			
REV. 001		REV. 001	
DESIGN BY: VM 8/2/2017		MT-O1-R	
DESIGNED BY: VM 8/2/2017		XX 1 01	
CHECKED: SAE 08/11/2017		1. DIMENSIONS ARE IN INCHES	
M.O. APPRO: PO 08/05/2017		2. UNLESS OTHERWISE SPECIFIED	
APPROVED: PO 08/12/2017		3. DIMENSIONS ARE IN INCHES	
DATE: 8/31/2017		SCALE: NTS	
SHEET 1 OF 1		COPYRIGHT © 2017 BY DART AEROSPACE LTD.	

EN 7149

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7-01-RD-625
 DATE: 10/12/03

PO / BATCH NO.: P0041892/S13421

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 6LT
 QUANTITY INSPECTED: 6LT
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.625"
 THICKNESS RECEIVED: 0.625"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
CORRECT FINISH	Y <input checked="" type="radio"/> N	
CORROSION	Y <input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	Y <input checked="" type="radio"/> N	
CORRECT MATERIAL PER M-DRAWING	Y <input checked="" type="radio"/> N	01 TOOL STEEL ASTM A681
CORRECT THICKNESS	Y <input checked="" type="radio"/> N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	Y <input checked="" type="radio"/> N	P0041892
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="radio"/> N	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 61</u> DATE: <u>10/9/03</u>	SIGNED OFF BY: _____ DATE: _____

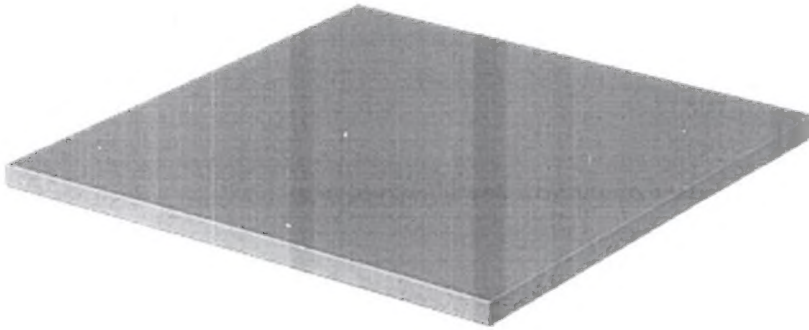
Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Tight-Tolerance Multipurpose O1 Tool Steel Bar

1/2" Thick, 12" Wide

9516K527



Material	O1 Tool Steel
Cross Section Shape	Rectangle
Construction	Solid
Appearance	Plain
Thickness	1/2"
Thickness Tolerance	-0.001" to 0.001"
Tolerance Rating	Tight
Width	12"
Width Tolerance	0" to 0.015"
Yield Strength	50,000 psi
Temper Rating	Not Rated
Hardness	Rockwell B85
Hardness Rating	Medium
Heat Treatable	Yes
Maximum Hardness after Heat Treatment	Rockwell C65
Mechanical Finish	Precision Ground
Temperature Range	Not Rated
Specifications Met	ASTM A681
Flatness Tolerance	Not Rated
Density	0.28 lbs./cu. in.
Coefficient of Thermal Expansion	7.1×10^{-6}
Elongation	25%
Material Composition	
Iron	94.79-96.95%
Carbon	0.85-1.05%

Chromium	0.40-0.70%
Manganese	1.00-1.40%
Nitrogen	0.40-0.60%
Phosphorus	0-0.030%
Silicon	0-0.50%
Sulfur	0-0.030%
Tungsten	0.40-0.60%
Vanadium	0-0.30%
Length	1 1/2 ft., 3 ft., 6 ft.
Additional Specifications	Guidelines for Heat Treating Tool Steel

These precision-ground sheets and bars have a tight thickness tolerance of $\pm 0.001"$ (± 0.05 mm). Commonly used for dies, punches, and gauges, O1 tool steel is an oil-hardening material that resists wear and abrasion. Sheets and bars are also known as flat stock.

101 TOOL STEEL BAR

DIN 1.2510 or B.S. BO 1 or
SAE J437 or SAE J438

DIN 1.2510 or B.S. BO 1 or
SAE J437 or SAE J438

MT-O1-B-[H.HHH]x[W.WWW]
WHERE "H.HHH" = HEIGHT IN INCHES
WHERE "W.WWW" = WIDTH IN INCHES

EG. 4"x6" BAR = MT-O1-B-4,000x6,000

TOLERANCES PER MANUFACTURER SPECIFICATIONS

[illegible]

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-01-B-0.500x12.000

PO / BATCH NO.: P0041892 / S134212

DATE: 18/12/03

MATERIAL CERT REC'D: Yes

THICKNESS ORDERED: 0.500"

QUANTITY RECEIVED: 34

THICKNESS RECEIVED: 0.500"

QUANTITY INSPECTED: 34

SHEET SIZE ORDERED: —

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	N	
CORROSION	Y	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/>	N	01 TOOL STEEL ASTM A681
CORRECT THICKNESS	<input checked="" type="checkbox"/>	N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	N	P0041892
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>61</u> DATE: <u>18/12/03</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in